

# **Aligned Growth of ZnO Nanorods**

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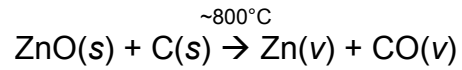
## **Background**

In recent years, ZnO nanostructures have attracted a lot of research interests due to their unique structure- and size-dependent electrical, optical, and mechanical properties and great potentials in a wide range of applications. Our research focuses on the fabrication of vertically aligned and uniform ZnO nanorods, which is considered effective for the assembly of nanodevices and applications in light emitting and field emissions. We employ the vapor-liquid-solid (VLS) process for the growth of the nanostructures because of its simple and efficient method. By varying the conditions – temperature, pressure, substrate position, and reactant gas partial pressure – in synthesis, different results can be obtained. The objective of our research is to determine the best condition(s) for growing perfectly aligned and uniform ZnO nanorods and provide a foundation for large-scale, controlled synthesis of ZnO nanorods to be used in practical applications.

## **Synthesis**

Various substrates are used in our experiments, including sapphire, GaN, and AlGaIn/AlN. These substrates have ordered surfaces that allow for the aligned and upward growth of the nanorods. For the VLS process, a layer of gold, used as a catalyst that initiates the growth, is plated on the substrates. The source material is prepared by mixing equal amounts of ZnO powder and carbon

powder, which catalyzes the vaporization and reduce the vaporization temperature from  $\sim 1300^{\circ}\text{C}$  to  $\sim 800^{\circ}\text{C}$ . Below is the reaction process:



Synthesis is conducted in a tube furnace (Figure 1) where the source material, loaded on a boat, is placed in the middle of the alumina tube while the substrate is placed somewhere downstream as shown in Figure 2.



Figure 1 - Barnstead International Low Temperature Tube Furnace

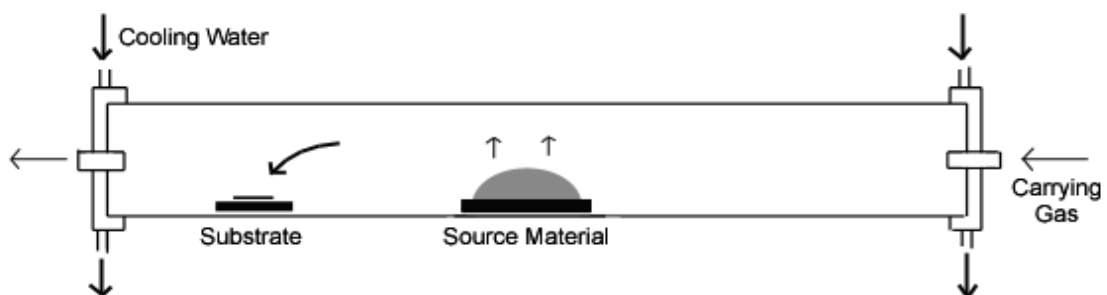


Figure 2 – Tube furnace setup

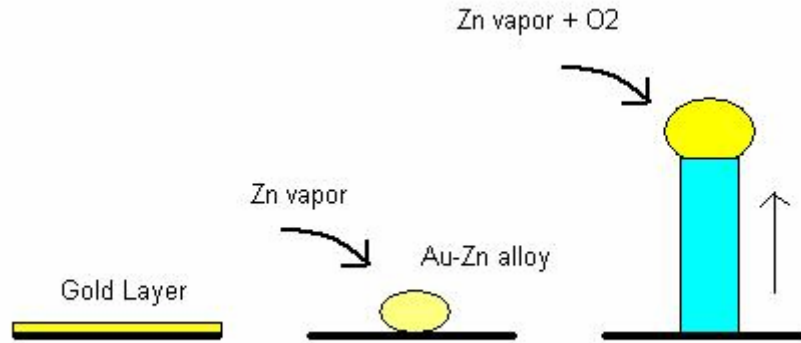
After the source material and substrate are loaded into the tube, the ends are sealed with steel caps, which are passed through with cooling water. This creates a temperature gradient inside the tube as the furnace heats. The caps also provide the carrying (Ar) and reactant (O<sub>2</sub>) gases that flow from one end of the tube to another. When all setups are finished, the furnace is heated to a certain temperature where the source material will begin to vaporize. The vapors are carried by the flowing gas to a lower temperature region where it is deposited on the substrate. The synthesis will continue until the furnace is stopped or when the source material is exhausted.

In past experiments, it is observed that chamber pressure is the most determining factor of the result quality. The pressure controls the growth by affecting the saturation of the vapor in the carrying gas and the reaction with the O<sub>2</sub> reactant gas. The pressure fluctuates during synthesis as temperature changes and when the partial pressure of the vaporizing ZnO begins to contribute to the overall pressure. One of my main responsibilities in the research is to constantly adjust the pressure to a certain point, depending on the experiment, to ensure the best precision.

### **Growth Mechanisms**

The vapor-liquid-solid (VLS) growth process is determined by the introduction of a metal catalyst. Gold is used as the catalyst in our experiments.

Figure 3 demonstrates the VLS process:



**Figure 3 – VLS growth process.**

- [Left]** A thin layer of gold is plated on the substrate.
- [Middle]** As temperature heats up, the gold forms into nanosized droplets, and begins to absorb the incoming Zn vapors.
- [Right]** ZnO ultimately supersaturates in the droplet as vapors are continued to be absorbed. When this happens, ZnO is precipitated out at the solid-liquid interface and forms wire- or belt-like structures.

## Results and Discussion

Each experiment is recorded in a log and all parameters are written down.

Below is a sample entry:

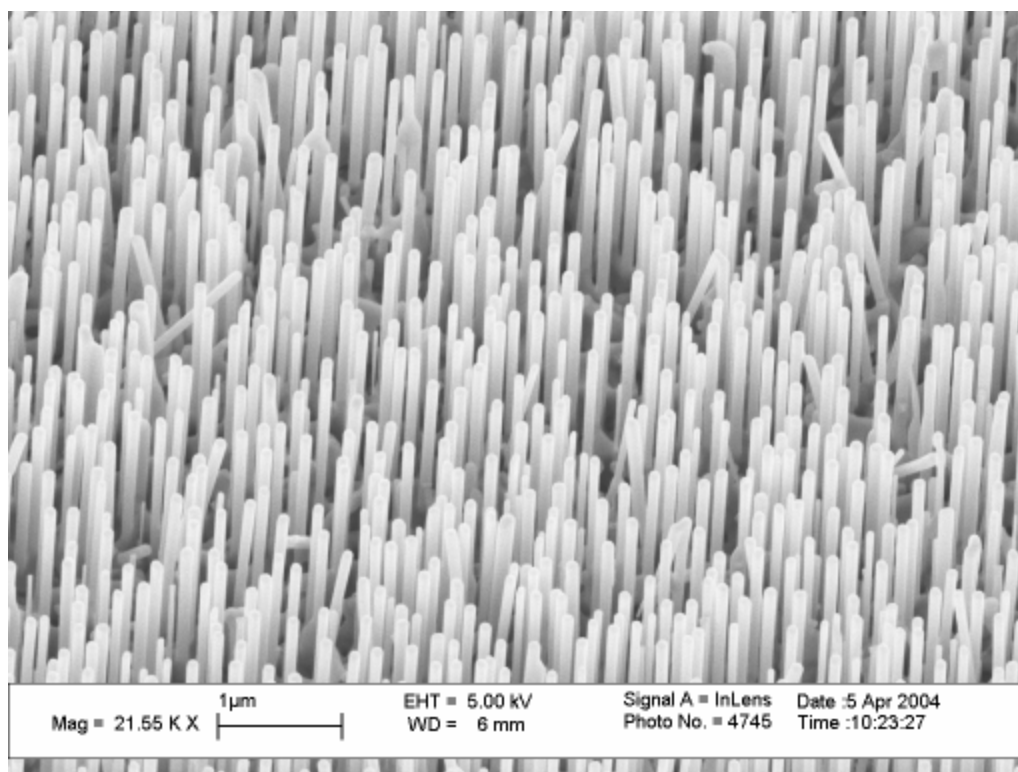
ZnO – B46 7-22-2005  
 Source Materials: ZnO - 0.6g C - 0.6g  
 Substrate: AlGaIn:Mg catalyst, sputter 30" Au  
                   25cm from the end  
 Low temperature furnace:  
 Small valve: 0.1 mbar  
 Big valve:  $4.0 \times 10^{-2}$  mbar  
 Heat rate: 50°C/min  
                   Keep at 950°C for 30 minutes  
 Gas: Ar – 49.0 sccm  
           O<sub>2</sub> – 1.0 sccm  
           Keep pressure at 30 mbar

Products from the experiments are checked with a scanning electron microscope (SEM) (Figure 4).



**Figure 4 – SEM**

Our experiment data is unlike others in that it cannot really be expressed in charts and graphs. Rather, the quality of the products we produce are determined visually and images are taken at different regions of the samples for records. Figure 4 is an example result from an experiment:



**Figure 5**

In Figure 5, it can be seen that a very high percentage of the nanorods are aligned and perpendicular to the surface. In addition, their dimensions are very much identical. Although several nanorods are slanted or tipped over, this is considered to be a very good result. Referring back to the information recorded in the logs helps us determine the most ideal conditions to consistently grow products of similar (or better) quality.

### **Conclusion**

So far, we have been able to define a rough “phase diagram” for the synthesis of aligned ZnO nanorods at different levels of quality from numerous experiments at various conditions. In the future, we hope to use this as a foundation for the large-scale production of perfectly aligned and uniform ZnO nanorods for application in nanodevices. Also in the future, our work may benefit

significantly from several important developments, including the development of a more robust method of synthesis and a more precise furnace system. These will enable us to achieve better consistency and have more control over the kinetics and conditions of the nanorod growth, as well as quality of the products.

### **Acknowledgements**

I would like to take this chance to first thank Dr. Conrad for this precious opportunity to participate in university research and to earn a little summer money. I also would like to thank Jinhui for his care, guidance, knowledge, and patience as my advisor. Dr. Wang is the man, and I admire his leadership of the research group. I want to give a high-five to Will for the opportunity to use the SEM, and a big-ten to Changshi for letting me take part in his research which gave me the opportunity to further explore the topic of nanoscience and a rare break for recognition. I pray for the best of everyone in Dr. Wang's research group, and I wish the graduate students good luck in efficiently obtaining their degrees. And last, but not least, I would like to thank MARTA and the Tech Trolleys for being world-class transportation systems.

### **References**

- (1.) Wang, Xudong. *Patterned and Aligned ZnO 1D Nanostructures: Fabrication, Characterization, and Applications*. School of Materials Science & Engineering, Georgia Institute of Technology.
- (2.) Song, Jinhui; Xudong Wang; Elisa Riedo; Zhong L. Wang, *The Journal of Physical Chemistry B Letters*, 2005, 109, 9869-9872.